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1. **Day Light Opening (DLO):** Refers to height & width of finished opening with all jambs on and a finished, level floor
2. Internal face of opening must be completed on one flush plane
3. Solid noggin fixings points required as framing timber, concrete, block, or up to 6mm steel
4. Noggins must be set flush beneath linings
5. Finished **Head Room Clearance (HRC):** Clearance required above opening. Minimum as per table below.
6. Finished **Side Room Clearance (SRC):** Clearance required both sides of opening. Minimum as per table below.
7. Finished **Solid Side Fixing (SSF):** Solid fixing required floor-to-ceiling, both sides of opening. Minimum as per table below.
8. Additional charges apply to incorrectly fitted noggins

Minimum	Residential Roller Doors			Industrial Roller Doors	
	Series 1	Series 2	Series 3	Series 2	Firm-A-Door
Solid Side Fixing width	motor side: $\geq 170\text{mm}$ tail side: $\geq 100\text{mm}$	motor side: $\geq 195\text{mm}$ tail side: $\geq 135\text{mm}$		chain/motor side: $\geq 250\text{mm}$ tail side: up to 2700h: $\geq 150\text{mm}$ tail side: up to 5100h: $\geq 210\text{mm}$	
Sideroom Clearance	motor side: $\geq 170\text{mm}$ tail side: $\geq 100\text{mm}$	motor side: $\geq 195\text{mm}$ tail side: $\geq 135\text{mm}$		chain/motor side: $\geq 250\text{mm}$ tail side: up to 2700h: $\geq 150\text{mm}$ tail side: up to 5100h: $\geq 210\text{mm}$	
Headroom Clearance	$\geq 450\text{mm}$	up to 2100h: $\geq 605\text{mm}$ over 2100h: $\geq 685\text{mm}$	up to 2100h: $\geq 505\text{mm}$ over 2100h: $\geq 535\text{mm}$	up to 2100h: $\geq 540\text{mm}$ over 2100h: $\geq 635\text{mm}$	

